

# Karanja Oil as an Alternative Fuel of Non-Edible oil Blends with Diesel for Four Stroke Single Cylinder Diesel Engine - A Review

Abhishek Mahate<sup>1</sup>, Dr. Ajay Kumar Singh<sup>2</sup>

<sup>1</sup>Research Scholar Department of Mechanical Engineering, Radharaman Institute of Technology & Science, Bhopal, Madhya Pradesh, India

<sup>2</sup>Prof & Head Department of Mechanical Engineering, Radharaman Institute of Technology & Science, Bhopal, Madhya Pradesh, India

## ABSTRACT

On the substance of the up and coming vitality emergency, vegetable oils have come up as a promising source of fuel. They are being contemplated generally in light of their bottomless accessibility, inexhaustible nature and better execution when utilized as a part of motors. Numerous vegetable oils have been explored in pressure start motor by fuel adjustment or motor change. The vegetable oils have high thickness and consistency, so we have utilized the methyl ester of the oil to defeat these issues. Their utilization in type of methyl esters in non adjusted motors has given empowering comes about. Biodiesel has turned into a key source as a substitution fuel and is making its place as a key future sustainable power source. As an elective fuel for diesel motors, it is winding up progressively imperative due to reducing oil saves and the natural outcomes of fumes gases from oil fuelled motors. Fast development in industrialization of creating nations is bringing about expanding interest for new and eco friendly vitality sources. Exhaustion of oil assets has prompted the inquiry for elective fuel which is sustainable, biodegradable and effectively accessible. To fulfill this request biodiesel got from diverse plants oils is nearly better choice. Vegetable oils can be utilized straight forwardly or mixed with diesel to fuel diesel (CI) motors. Transformation of vegetable oils into unsaturated fat methyl ester by trans-esterification is the most helpful strategy for changing vegetable oil to biodiesel. The relative mixes of Karanja and Caster can be utilized as a part of existing Compression start motors with no alterations.

**Keywords :** Karanja Oil, Variable Pressure Proportion Motor, Response Surface System

## I. INTRODUCTION

The utilization of vegetable oils as an elective powers has been known for 100yrs when the designer of the diesel motor Rudolph Diesel initially tried shelled nut oil, in his pressure motor.

One conceivable contrasting option to non-renewable energy source is the utilization of oils of plant starting point like vegetable oils and tree borne oils seeds. This fuel can be named as Biodiesel. This fuel biodegradable and non-harmful and has low outflows

profiles when contrasted with oil diesel. Use of biodiesel will enable an adjust to be looked for between agribusiness monetary advancement and the earth.

Biodiesel is the monoalkyl esters of long chain unsaturated fats got from sustainable encourage stocks, for example, vegetable oil or creature fats, for use in pressure start motor. Biodiesel, which is considered as a substitute for diesel fuel is usually, made out of unsaturated fat methyl esters which can be set up from triglycerides in vegetable oils by

transesterification with methanol. The subsequent biodiesel is very like diesel fuel in its principle attributes.

The plant oil for the most part contains free unsaturated fats, phospholipids, water, odourants and different debasements. As a result of these, the oil can't be utilized as fuel straightforwardly. To conquer these issues the oil requires slight substance adjustment for the most part transesterification. Transesterification is the key and the preeminent vital advance to create the reasonable and ecologically safe fuel from vegetable oils. Synthetically the oils/fats comprises of triglycerides particles of three long chain unsaturated fats. They contrast by the length of carbon chains, introduction and position of twofold bond in these chains. In this manner biodiesel alludes to bring down alkyl esters of long chain unsaturated fats which are orchestrated either by transesterification with bring down alcohols or by esterification of unsaturated fats.

Vegetable oils involve a critical position in the advancement of elective energizes in spite of the fact that there have been numerous issues related with utilizing it straightforwardly in motor. These include:

- ✓ Carbon stores.
- ✓ Oil ring staying.
- ✓ Thickening or gelling of the greasing up oil because of pollution by vegetable oils and
- ✓ Greasing up issues.

Different burdens to the utilization of vegetable oils and particularly creature fats are the high thickness (around 11-17 times higher than diesel fuel), bring down volatilities causes the development of stores in motor because of inadequate burning. These issues are related with substantial triglyceride particles and its higher sub-atomic mass and kept away from by adjusting the motor .

## II. LITERATURE REVIEW

The comparative study on “A comparative study of stability characteristics of mahua and jatropha biodiesel and their blends” in 2017. This comparative study emphasized on the oxidation and storage stability of mahua and jatropha biodiesel, The presence of more unsaturated fatty acid (76.8%) in jatropha biodiesel than in mahua biodiesel (58.81%) makes the jatropha biodiesel more prone to oxidation and the induction period of jatropha biodiesel is lower (3.75 hrs) as compared to that of mahua biodiesel[1].

A research paper published as “Investigation on performance and emission characteristics of a variable compression multi fuel engine fuelled with Karanja biodiesel–diesel” in 2017. This research results as experimental investigations on a single cylinder, direct injection, diesel engine using diesel-biodiesel blends with cetane improver Ethyl Hexyls Nitrate as an additive under different Exhaust Gas Recirculation conditions, with increase in EGR percentage CO<sub>2</sub>, CO emissions were found to be increased while HC, NO<sub>x</sub> emissions were decreased [2].

Most of the studies are based on the results of the study of the biodiesel process. Supports the use of biodiesel to reduce emissions of carbon monoxide. The dominant view is that HC emissions are reduced when biodiesel blends are used instead of diesel. This reduction is due to the more oxygen content [3].

You can see that all UN experiments showed better performance and reduce harmful emissions. It can be seen that all experiments showed improved performance and reduced emission of harmful gases. Injection pressure of 200 bar and 16:1 compression ratio can be used as optimum values and CI engines can be run with karanja biodiesel. Mixtures of Karanja Oil Methyl Ester with diesel could replace up to 40 vol % diesel. It could replace the diesel to get lower emissions to run without sacrificing power and thus contribute to fight against air pollution in strongly [4].

Diesel and castor oil methyl ester (diesel, B5, B15, B25, B50, B75, B100) combustible mixtures are used for the drive power and with respect to the load. Biodiesel can COME 25% blend with diesel from petroleum used in existing engines without modification. We can see with 75% pure diesel fuel that 25% pure mixed pure castor oil is the most suitable engine without heat melting and without rebuilding the engine. Castor oil can be used as an alternative to combustible diesel, cheap, abundant and relatively low emissions [5]. The world's energy demand in the last two decades has encouraged the world towards searching for the alternative energy sources [6]. The developing country like India is desirable to produce bio-diesel from non-edible oils which can be extensively grown in the waste land of the country [7].

Bio diesel acts as a promising alternative fuel to diesel oil. Vegetable oils are a very promising alternative to diesel oil since they are renewable and have similar properties. Many researchers have studied the use of vegetable oils in diesel engines. Vegetable oils offer almost the same power output with a slightly lower thermal efficiency when used in diesel engines. Reduction of engine emissions is a major research aspect in engine development with the increasing concern on environmental protection and the stringent exhaust gas recirculation. Biodiesel such as Jatropha, Karanja, sunflower, rapeseed are some of the popular biodiesel that are currently considered as substitutes for diesel. These are clean burning, renewable, non-toxic, biodegradable and environmentally friendly transportation fuels that can be used in neat form or blended with petroleum derived in diesel engines. Vegetable oil esters particularly karanja appear to be the best alternative fuel to diesel. Diesel engines have a negative effect on environment since they include high amounts of sulphur and aromatics. CO, SOX, NOX and smoke are produced from fossil fueled diesel engine exhaust emissions [8]

Jindal et al. studied the effects of the engine design parameters such as compression ratio, fuel injection pressure and the performance parameters such as fuel consumption, brake thermal efficiency, emissions of CO, HC, NOx, CO<sub>2</sub>, and smoke opacity with jatropha methyl ester as fuel. The highest performance is achieved by the engine at 250 bar injection pressure and compression ratio of 18 at which BSFC improves by 10% and BTE improves by 8.9%. With regard to emission aspects increase in compression ratio leads to an increase in emission of HC and exhaust temperature whereas smoke and CO emission reduces [9].

Muralidharan et al. investigated the BTE and found out that the blend B40 with waste cooking oil is slightly higher than that of standard diesel at higher compression ratios. Waste cooking oil blends give higher combustion pressure at high compression ratio due to longer ignition delay, maximum rate of pressure rise and lower heat release rate when compared with diesel. Brake thermal efficiency of the blends increases with increase in applied load [10].

### III. METHODOLOGY

#### 3.1 Materials and methods

In this examination the variable pressure proportion motor was kept running with karanja biodiesel at various pressure proportions to assess the execution with outflows. The outcomes were thought about against the diesel fuel and in addition for various mixes of compression proportion and loads.

#### 3.2 Fuel preparation

The vegetable oils were gotten from business sources and utilized without facilitate cleaning. The examples were changed over to methyl esters by antacid synergist and non reactant super basic methanol transesterification techniques. Transesterification (additionally called alcoholysis) is the response of a fat or oil with a liquor to form esters and glycerol. Untreated oil is blended with a blend of anhydrous

methanol and an impetus (Methoxide) in appropriate extent. The blend is kept up at a temperature little beneath 65 LC (being the B.P. of methanol) and consistently blended for around three hours. After consummation of blending, the blend is permitted to settle down for 24 h. The layer of glycerol settled at the base is precisely taken out and the upper layer is the ester of karanja oil which is tapped independently. The fuel mix was arranged just before starting the tests to guarantee the blend homogeneity. The correct ties of the fuel mix and diesel have been resolved according to the ASTM Standards in an investigative lab. The fills properties were tried utilizing standard estimating gadgets.

#### IV. OBJECTIVE

The expanded request of oil inferred fuel and in addition their subsequent natural concerns gives the motivating forces to the improvement of exchange energizes from sustainable assets. Biodiesel got from creature fat and vegetable oils can be utilized as diesel fuel substitute. The ordinary technique for the planning of Biodiesel comprises of antacid catalyzed transesterification of the low free unsaturated fat (FFA) oil with methanol. Karanja is a non-consumable oil seed developed all through India is by and by being underutilized. The side-effects display fascinating natural action. These can be utilized as bug sprays and for different restorative employments.

Remembering the above realities, the present work has been attempted with the accompanying goals:

- ✓ The primary point of our task was to extricate oil from karanja seeds,
- ✓ To discover the constituents of the oil,
- ✓ To investigate the arrangement of biodiesel

#### V. CONCLUSION

Karanja methyl ester appears to can possibly use as elective fuel in diesel motors. Mixing with diesel diminishes the consistency significantly. The

accompanying outcomes are made from the exploratory examination.

Along these lines this investigation recommends that the karanja oils can be utilized as a wellspring of triglycerides in the make of biodiesel by esterification and additionally transesterification. The biodiesel from refined vegetable oils meets the Indian prerequisites of fast diesel oil. However, the creation of biodiesel from eatable oil is at present substantially more costly than diesel powers because of moderately high cost of consumable oil. There is a need to investigate non-palatable oils as elective nourish stock for the creation of biodiesel non-consumable oil like karanja is effortlessly accessible in numerous parts of the world including India and it is less expensive contrasted with eatable oils. Creation of these oil seeds can be ventured up to utilize them for generation of biodiesel. The generation of biodiesel from these oil gives various neighborhood, local and national financial advantages. To form biodiesel into a monetarily vital alternative in India biotechnological advancements to expand the seed yield are fundamental.

#### VI. REFERENCES

- [1]. N. Acharya P. Nanda, S.Panda, S.Acharya, A comparative study of stability characteristics of mahua and jatropa biodiesel and their blends,2017 Journal of King Saud University Engineering Sciences.
- [2]. K. Srinivasa Rao, Investigation on performance and emission characteristics of a variable compression multi fuel engine fuelled with Karanja biodiesel-diesel,2017,Science Direct, Procedia engineering.
- [3]. M.P.Sudesh Kumar, B.Shunmuga Raj, D.Venkatakrishnan, J.Sai Kiran. Vegetable derived biodiesel fuel as an alternate fuel for diesel engines- a review. ICRAMET. 2015
- [4]. Raghavendra Prasada S.A., K. V. Suresh. Pongamia Pinnata (karanja) Biodiesel as an

- Alternative fuel for Diesel Engine: A Review. AEAS-URJ. 2014.
- [5]. R.Sattanathan. Production of Biodiesel from Castor Oil with its Performance and Emission Test. IJSR. 2013.
- [6]. N.L. Panwar, Y. Shrirame Hemant, N.S. Rathore, Jindal Sudhakar, A.K. Kurchania, Performance evaluation of a diesel engine fueled with methylester of castor seed oil, *Appl. Therm. Eng.* 30 (2010) 245-249.
- [7]. Agarwal Avinash Kumar, Biofuels (alcohols and biodiesel) applications as fuels internal combustion engines, *J. Energy Combust. Sci.* 33 (2007) 233-271.
- [8]. D. Agrawal, A.K. Agrawal, Performance and emission characteristics of a Jatropha oil preheated and blend in a direct injection compression ignition engine, *Appl. Therm. Eng.* 27 (2007) 2314-2323.
- [9]. S. Jindhal, B.P. Nandwana, N.S. Rathore, V. Manistha, Experimental Investigation of the effect of compression ratio and injection pressure in a direct injection diesel engine running on Jatropha methyl ester, *Appl. Therm. Eng.* (2009).
- [10]. K. Muralidharn, D. Vasudevan, Performance, emission and combustion characteristics of a variable compression ratio engine using esters of waste cooking oil and diesel blends, *Appl. Energy* 88 (2011) 3959-3968.