



Chandrahas Rawale¹, Rushi Katta¹, Pratiksha Bhute¹, Kanchan Kueya¹, Prachita Dahikar¹, Nikita Khadse¹, Prof. Laxmikant Vairagade²

¹U.G. Student, Civil Engineering Department, G.H.R.A.E.T Nagpur, Maharashtra, India ²Assistant Professor, Civil Engineering Department, G.H.R.A.E.T Nagpur, Maharashtra, India

ABSTRACT

Now a days we will conclude cement replace by fly ash and adding gypsum and super plasticizer with various percentages in the construction of concrete block pavement. As we know dumping of fly ash is the biggest issue now days in India in due to fly ash environmental pollution and human hazard increasing day by days. The aim this research is make economic and environmental friendly paver block, and solve the disposal problem fly ash. **Keywords:** Concrete, Dust, Fly Ash, Super Plasticizer, Hardener, Compressive Strength

I. INTRODUCTION

Paver Block: Block paving also known as brick paving is a commonly used decorative method of creating a pavement or hard standing. The main benefit of bricks over other materials is that individual bricks can later be lifted up and replaced. A concrete brick has to be allowed to set. There are two basic types of paving blocks - concrete and clay. Concrete Paving Blocks: Concrete blocks are mass manufactured to standard sizes. This makes them interchangeable. Typical concrete paving blocks have one smooth face and one rough, although some paving blocks so come with reversible surfaces (can be used both sides). The performance characteristics of concrete paving blocks make it suitable for the heaviest duty applications, able to support substantial loads and resist shearing and braking forces. These blocks come in different colors. The colors typically come from metallic oxides. However, these colours tend to fade over a period of time, so it is helpful to exercise caution while selecting them. Concrete

paving blocks are the most preferred choice for laying of pavements, driveways, etc.

Clay Paving Blocks: Clay paving blocks (also called as bricks or cobbles) are generally available as typical, rectangular bricks, although custom shapes can be made for specific projects. Unlike the concrete paving blocks, both the surfaces of most clay blocks are fully useable and interchangeable. Clay bricks do not use any dyes to impart colour; they come in natural colour. Consequently, the colour of these blocks does not usually fade with time. Clay paving blocks are more difficult to cut than their concrete counterpart. The paving blocks are most suitable for walls or pillars.

Materials utilize: Cement: As per availability of cement in market we have use 43 grade OPC as per IS code. Material Admixture :Mineral admixture are used to replace the OPC with various percentage to find strength of concrete blocks. The fly ash can be used in different following quantities. Aggregate: For casting of paver block we have use 6mm to 10mm aggregate

Table 1					
Sr.	Size	of	IS	Code	
No.	Aggregate		recommended		
1	6 mm		IS 383		
2	10 mm		IS 383		

- 1. **Dust:** Sand is replace from dust. Dust is nothing but aggregate the IS Code for dust is HS 7105. It has same properties like sand and hence it can be used as substitute
- Admixture: Admixture which is used in construction of concrete block pavement should be conforming to IS 9103, it is not affecting the property of concrete block pavement.
- 3. **Water:** The water used in production of paving block should be portable and having minimum PH value of 7 to 8 as per IS 456. The water cement ratio is 0.45

Results

Comparison of compressive strength
 Table 2

sh)
sh)

II. CONCLUSION

From experimental results we conclude that compressive strength of both convention as well as fly ash blocks are similar. Therefore fly ash paver blocks can replace conventional blocks.

III. SCOPE OF THE FUTURE

Fly ash is cheaply and readily available.Fly ash as produced on large scale it leads to attain economy.

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