

# Synthesis and Characterization of Cu<sub>2</sub>O Nanofluid

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## ABSTRACT

This research paper objects is synthesis and characterization of Cu<sub>2</sub>O nanofluid by using the chemical solution method. Characterization includes Fourier Transform Infrared Spectroscopy (FTIR) and Scanning Electron Microscope (SEM). The absorption peaks of FTIR spectrum can express the characterization of Cu<sub>2</sub>O nanofluids. The SEM image graph can be expressed size d shape of the Cu<sub>2</sub>O sample on the surfactant and pH of the mixture solution respectively. Cu<sub>2</sub>O Nanofluids will be studied for their thermal conductivity and their electrical, magnetic and optical properties.

**Keywords:** Cu<sub>2</sub>O nanofluid, Chemical solution method, FTIR and SEM.

## I. INTRODUCTION

Nanofluid is the heat transfer fluids containing nano-sized particles, fibres, or tubes that are stably suspended in a carrier liquid Since the concept of nanofluid was proposed researchers have been studying to it because of the thermal properties and the potential applications associated with heat transfer, mass transfer, wetting, and spreading. Cuprous-oxide (Cu<sub>2</sub>O), being a versatile semiconductor with a narrow band gap of 2.17 eV and having the suitable energy level position. Cu<sub>2</sub>O is a lower toxic and lesser cost materials, which makes it eco-friendly and suitable for large scale applications. There exist a range of Cu<sub>2</sub>O Nano crystals with various morphologies including cubes, nanorods, nanospheres, pyramids, octahedrons and squares. In this work, Cu<sub>2</sub>O nanorods were prepared by using chemical solution method to synthesize Cu<sub>2</sub>O nanofluid: suspensions of cuprous-oxide (Cu<sub>2</sub>O)

nanoparticles in water. The structural, morphological and optical properties were experimentally studied in order to investigate the effect of reactant on the formation of Cu<sub>2</sub>O nanofluid. The optical transmittance spectrum of Cu<sub>2</sub>O nanofluid showed the optical window of Cu<sub>2</sub>O nanofluid in the wavelength range of 400–700 nm. Morphology of Cu<sub>2</sub>O nanofluid was examined.

## II. BACKGROUND THEORY

Heat transfer fluids such as water, minerals oil and ethylene glycol play an important role in many industrial sectors including power generation, chemical production, air-conditioning, transportation and microelectronics. The performance of these conventional heat transfer fluids is often limited by their low thermal conductivities. According to industrial needs of process intensification and device miniaturization, development of high performance

heat transfer fluids has been a subject of numerous investigations in the past few decades. Nanofluids, defined as suspended nanoparticles with the size of 1 to 100 nm inside fluids, have drawn vast attention due to recently claimed high performance in heat transfer in the literature. From heat transport point of view, various results with great disparities have been reported in recent years. For instance, it has been claimed that improving thermal transport properties of nanofluids would have several advantages and the most important one was summarized as below: Improvement of the efficiency of heat exchanging, reducing size of the system, and providing much greater safety margins, and reducing costs. It is important to note that synthesis and preparation phase of nanofluids would play major role, since better preparation results in better performance of nanofluids and improves thermal transport properties. Currently, most efforts are pushed to increase thermal conductivity while other thermal transport properties such as viscosity and heat capacity, have been paid less attention.

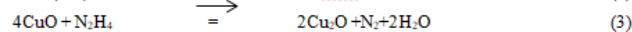
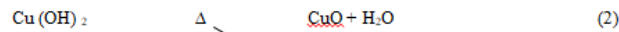
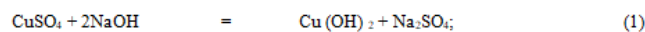
Metal colloidal nanoparticles with sizes comparable to their electron mean free path are becoming increasingly important in variety of scientific field due to their analytical, electrical and optical properties. The physical, chemical and photo physical properties of metals on the nanometres scale are highly influenced by the shape and size of the nanoparticle. Metal nanoparticles continue to be of great current interest in various forms like nanosphere, nanorods, nanowires etc. and are desirable for their optical, electronic, biological and chemical properties.

### III. SAMPLE PREPARATION METHOD

Preparation of nanofluids is the first foot-step to the experimental studies of nanofluids. There are two primary methods to prepare nanofluids: the single-step preparation process and the two-step preparation process.

### IV. RESULTS AND DISCUSSION

Synthesizing Cu<sub>2</sub>O nanofluid by the CSM is based on following chemical reactions in solution:



The reaction between cupric-sulfate (CuSO<sub>4</sub>) and sodium-hydrate (NaOH) yields cupric-hydroxide Cu(OH)<sub>2</sub> and sodium-sulfate (Na<sub>2</sub>SO<sub>4</sub>). Under heating by a constant-temperature (60° C) water bath with the magnetic stirring, Cu(OH)<sub>2</sub> is decomposed into cupric-oxide (CuO) and water (H<sub>2</sub>O). The hydrazine-hydrate (N<sub>2</sub>H<sub>4</sub>) is then added as a reducer to reduce the cupric-oxide (CuO) into cuprous- oxide (Cu<sub>2</sub>O). Nitrogen (N<sub>2</sub>) and water (H<sub>2</sub>O) are also produced at the same time.

To enhance the nanofluid stability and prevent the particle aggregation, some polyvinyl pyrrolidone (PVP; chemical surfactant) is added into CuSO<sub>4</sub> solution. In the process, the sodium-hydrate (NaOH) serves not only as a reagent, but also as a mean of adjusting the pH value of mixture for changing particle shape. In this synthesis of nanofluid by the CSM, the solution amount is 10 ml, 25ml, 35 ml and 3.5 ml for CuSO<sub>4</sub>, PVP, NaOH and N<sub>2</sub>H<sub>4</sub>, respectively. The flow chart of the synthesis procedure is shown in Figure 1. The starting materials, mixture precursor solution, precipitated solution and heat-treatment at 60° C in water bath can be used.

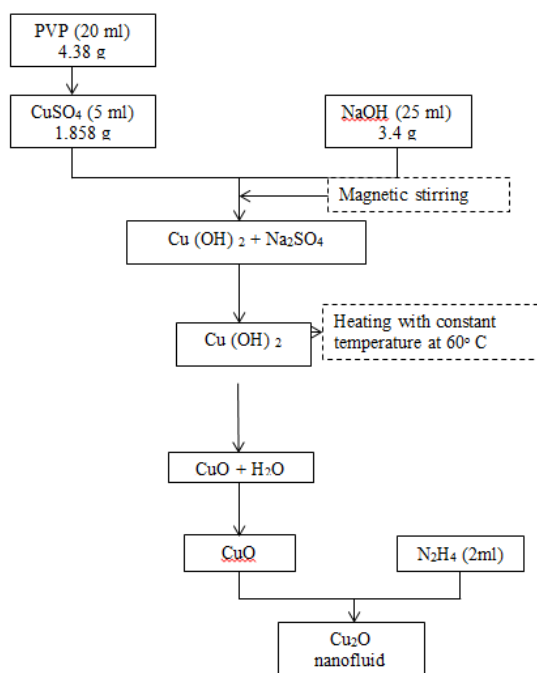


Figure 1 Flow charts of the synthesis procedure.

### A. FTIR Spectroscopic Measurement

Infrared spectroscopy is a chemical analytical technique which measures the infrared intensity versus wavelength (wave number) of light. Based upon the wave number, infrared light can be categorized as far infrared (4-400  $\text{cm}^{-1}$ ), mid infrared (400-4000  $\text{cm}^{-1}$ ) and near infrared (4000-14000  $\text{cm}^{-1}$ ). The infrared absorption spectra of the ferrites were measured using Fourier Transform Infrared Spectrometer. The structural analysis of  $\text{Cu}_2\text{O}$  nanofluid was done by using Fourier Transform Infrared Spectroscopy (FTIR). The FTIR spectrum of  $\text{Cu}_2\text{O}$  nanofluid is shown in Figure 2. The absorption peaks at each wavelength and their corresponding mode of vibrations are illustrated in Table 1. The Cu – O – Cu sharp band occurred around 619  $\text{cm}^{-1}$ . Moreover, Cu– O stretching around 577  $\text{cm}^{-1}$ , O – H stretching around 3462  $\text{cm}^{-1}$  and Cu – OH vibrations around 900  $\text{cm}^{-1}$  and 737  $\text{cm}^{-1}$ , C – H stretching located around 2960  $\text{cm}^{-1}$ , C = C stretching discovered around 1659  $\text{cm}^{-1}$ , C – H bending occurred around 1456  $\text{cm}^{-1}$  and 1319  $\text{cm}^{-1}$ , C – O stretching located around 1290  $\text{cm}^{-1}$ , 1163  $\text{cm}^{-1}$  and 1018  $\text{cm}^{-1}$ , S – O (stretching and bending) bands around 866  $\text{cm}^{-1}$ , 849  $\text{cm}^{-1}$ , 687  $\text{cm}^{-1}$  and 644  $\text{cm}^{-1}$  were also observed in the

spectrum. Therefore these peaks are attributed to the formation of  $\text{Cu}_2\text{O}$  nanofluid. The literature values for each vibration are described for the reference.

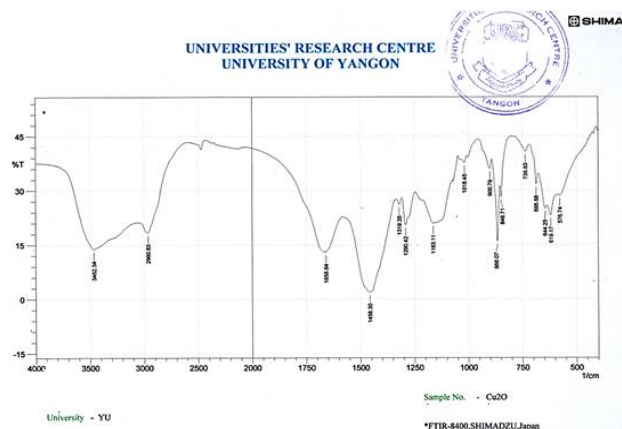


Figure 2 The FTIR spectrum of  $\text{Cu}_2\text{O}$  nanofluid

TABLE I  
ASSIGNMENT OF THE BANDS IN THE FTIR  
SPECTRUM OF  $\text{Cu}_2\text{O}$  NANOFLUID

Mode of Vibration	Wavenumber ( $\text{cm}^{-1}$ ) For $\text{Cu}_2\text{O}$ nanofluid	Wavenumber ( $\text{cm}^{-1}$ ) Literature Value
Cu – O – Cu (the sharp band)	619	629 – 614
Cu – O stretching	577	590 – 530
O – H stretching	3462	3500 – 3200
Cu – OH vibrations	900, 737	987 – 735
C – H stretching	2960	2970 – 2851
C = C stretching	1659	1665 – 1600
C – H bending	1456, 1319	1500 – 1350
C – O stretching	1290, 1163, 1018	1200 – 1080
S – O (stretching and bending)	866, 849, 687, 644	1100 – 600

### B. Morphology of $\text{Cu}_2\text{O}$ nanofluid SEM image

Morphology of  $\text{Cu}_2\text{O}$  nanofluid was examined by scanning electron microscope (SEM). SEM images of  $\text{Cu}_2\text{O}$  nanofluid with different concentrations of 3.5 M is shown in Figure 3.

It was observed that  $\text{Cu}_2\text{O}$  nanofluid was composed of  $\text{Cu}_2\text{O}$  nanorods with average grain size around 1.37

$\mu\text{m}$  in length and  $0.18 \mu\text{m}$  in diameter for the sample with  $2.45 \text{ M}$  concentration and  $1.64 \mu\text{m}$  in length and  $0.23 \mu\text{m}$  in diameter for the sample with  $0.086 \text{ M}$  concentration. The obtained size of the particles is larger than nanoscale and it needs to control the concentration of the starting solution to form nanoparticles suspension in fluid. The size of the sample with higher concentration was slightly smaller than that with lower concentration. It may be due to the viscosity of the fluid which made the nanorods to cover each other in some parts. The formation of  $\text{Cu}_2\text{O}$  nanofluid in nanorods could provide better thermal and electrical conductivity.

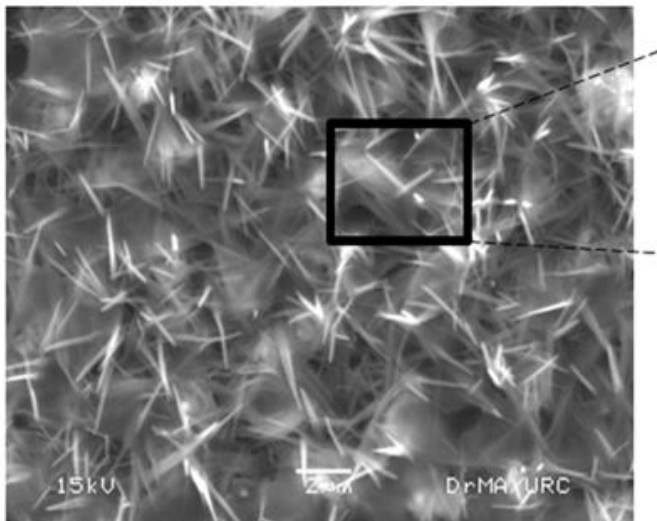


Figure 3 The SEM graph of  $\text{Cu}_2\text{O}$  nanofluid

## V. CONCLUSION

The fluid exhibits Newtonian behaviour in the temperature range. This method can be proved to be simple, rapid, cost effective and highly useful for enhancing the thermal conductivity of the synthesized fluid. In this research,  $\text{Cu}_2\text{O}$  nanofluid can be synthesized by using the chemical solution method. FTIR spectrum of  $\text{Cu}_2\text{O}$  nanofluid with their corresponding mode of vibrations verified the formation of  $\text{Cu}_2\text{O}$  nanofluid in this synthesis. Moreover, morphology of  $\text{Cu}_2\text{O}$  nanofluid examined by SEM proved that  $\text{Cu}_2\text{O}$  nanofluid was composed of  $\text{Cu}_2\text{O}$  nanorods and it seems to provide better thermal and electrical conductivity. The optical transmittance

spectrum of  $\text{Cu}_2\text{O}$  nanofluid occurred in the wavelength range of  $400\text{--}700 \text{ nm}$  showed the applicability of  $\text{Cu}_2\text{O}$  nanofluid as optical window material.

## VI. ACKNOWLEDGMENT

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